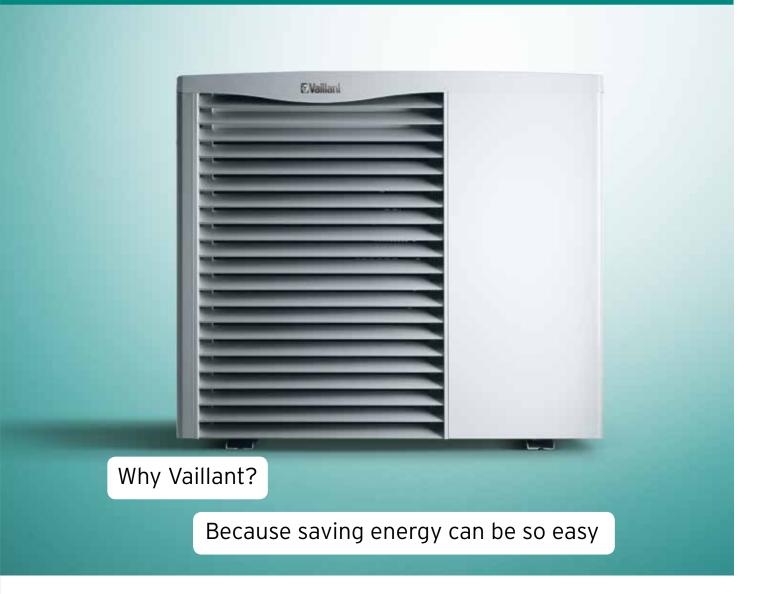
# **Vaillant**



aroTHERM air-to-water heat pump

The **TECHNICAL** Brochure

# Contents

Why Vaillant?	4
Air-to-water heat pumps	5
aroTHERM heat pump	6
aroTHERM hybrid systems	10
Heat exchanger module	12
Inline 6kW back-up heater	16
Wall-mounted 40 litre	
decoupler module	20
Heat pump cylinders	24
System controls	26
Performance data	28
System design considerations	29
Schematics and wiring diagrams	32
Training	52
Service and support	53

0

silia. T





Vaillant has been setting the standard in the heating market since 1874 by continually developing products that revolutionise the industry.

Today, our innovative solutions are still setting the standard in the heating marketplace. We have produced a comprehensive range of renewable technologies designed to utilise sustainable sources of energy.

Our products are at the very forefront of technology and deliver on the Vaillant promise to 'think ahead', safeguarding our planet for future generations whilst delivering energy efficient products that can reduce the cost of providing heating and hot water to the home. Every product developed by Vaillant is routinely subjected to rigorous materials analysis, robustness testing, lifetime testing and acoustics analysis. This meticulous and unremitting commitment to quality is evident at every stage in the product development process, which is applied to every spare part that we sell.

Furthermore, we are committed to finding new and ever more imaginative ways to provide service excellence before, during and long after the installation of Vaillant appliances. We strongly believe that the most advanced heating solutions on the market demand the most forward-thinking service solutions - that is why we pride ourselves on our unrivalled service support.

#### Air-to-water heat pumps



Air-to-water heat pumps are becoming an increasingly popular choice for those looking to install renewable products in the home. The main advantage of air-to-water heat pumps is that they can help safeguard against the fluctuations in oil and LPG prices that leave homeowners vulnerable to the ever-rising costs of heating their home.

The air-to-water pumps can be integrated into UK heating systems with ease, causing minimal disruption to the homeowner. They also eliminate the need for on-site fuel storage and can be used as part of an efficient all-electric heating solution. Furthermore, air-to-water heat pumps offer excellent energy savings compared to alternatives like standard electric, LPG or oil, especially as all Vaillant heat pumps are MCS accredited and may therefore be eligible for government funding. They can also reduce carbon emissions, whilst offering a more sustainable heating solution than oil and LPG sources.

As experts within the heating industry, Vaillant can help you to develop bespoke heating systems that meet the requirements of even the most complex installations. With our extensive range of products and system accessories, you'd be hard pressed to find another manufacturer that can match our offering of flexible system solutions.



aroTHERM is Vaillant's second generation air-to-water heat pump range. Developed in-line with the exacting standards and precision engineering you would expect when you choose Vaillant.



What's more, with a 'Quiet Mark' award you can be assured knowing the aroTHERM air-to-water heat pump is one of the most understated miracles of engineering we've ever produced.

## Key features and benefits

- Four models aroTHERM 5kW, 8kW, 11kW and 15kW
- Compact size for easy siting Possible to fit 5kW, 8kW and 11kW models under a standard window
- Quiet operation

'Quiet Mark' approved thanks to its ultra quiet operation. Sound power as low as 58dB(A) (5kW) with permitted planning available as low as three metres

- Blue fin coated evaporator with anti-hydro coating Gives improved performance and extra protection against corrosion
- Set-up wizard for first installation With simple steps to help speed up commissioning
- Ability to cascade up to seven aroTHERM heat pumps Suitable for larger domestic and commercial properties

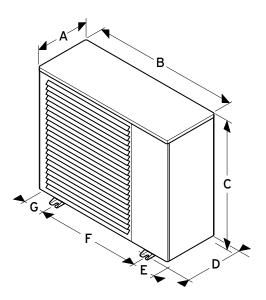
#### Key

- 1. Electronic box
- 2. Condenser
- 3. Four-way valve
- 4. CH pump
- 5. Compressor
- 6. Gas buffer (refrigerant heat exchanger)
- 7. Fan
- 8. Evaporator
- Solid case design with in-built anti-vandalism measure No requirement for extra vandalism cages
- Wider fin spacing and tray heater Improves de-icing efficiency
- MCS accredited
  Eligible for RHI schemes



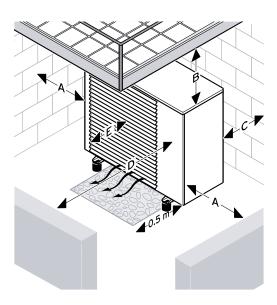
# aroTHERM heat pump

### Dimensions



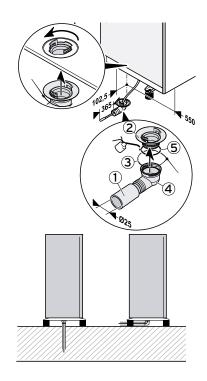
Dimension	Unit	5kW	8kW	11kW	15kW
А	mm	408	463	463	463
В	mm	980	1103	1103	1103
С	mm	840	975	975	1380
D	mm	437	437	437	437
E	mm	120	162	162	162
F	mm	740	778	778	778
G	mm	120	162	162	162

#### Clearances



Clearance	Unit	For heating mode
А	mm	> 250
В	mm	> 1000
С	mm	> 120
D	mm	> 600
E	mm	> 300

# Condensate connections



Connection	Description
1	Condensate drain pipe
2	Adaptor
3	Cable tie
4	Elbow
5	Seal

# aroTHERM heat pump

Technical Data	Unit	aroTHERM 5kW	aroTHERM 8kW	aroTHERM 11kW	aroTHERM 15kW		
Article number		0020257346 0020257347		0020257348	0020257349		
Heat pump type		Monoblock air-to-water heat pump					
Flow / return heating connections	BSP		1 ¼"				
Product dimensions, width	mm	980	1,103	1,103	1,103		
Product dimensions, height	mm	840	975	975	1,380		
Product dimensions, depth	mm	408	463	463	463		
Net weight	kg	86	102	126	165		
Hydraulic lines material			Co	pper			
Hydraulic connections material			В	rass			
Hydraulic seals material			Ef	PDM			
Plate heat exchanger material			AISI 304 s	tainless steel			
Pump casing material			Painted	l cast iron			
Supply voltage / frequency	V / Hz		230	) / 50			
Fuse type C or D	А	16	16	20	32		
Inverter controller fuse	A / V		HRC 2	20 / 550			
IP rating			IF	° 25			
Maximum inrush current	А	16	16	20	25		
Maximum current consumption	А	16	16	20	25		
Pump power consumption	W	15 - 70	15 - 70	15 - 70	6 - 87		
Fan power consumption	W	15 - 42	15 - 42	15 - 76	17 - 76 (2 x fan)		
Electrical classification				1			
Overvoltage category				П			
Fan rotational speed	rpm	550	550	700	600		
Sound power level for A7/W35 according to EN 12102 and EN ISO 9614-1	dB(A)	58	59	65	65		
Sound power level for A7/W45 according to EN 12102 and EN ISO 9614-1	dB(A)	58	59	65	65		
Sound power level for A7/W55 according to EN 12102 and EN ISO 9614-1	dB(A)	58	60	66	66		
Maximum DHW flow temperature	°C	60	63	63	63		
Minimum air temperature (heating and cylinder charging)	°C	-15 -20 -20 -		-20			
Maximum air temperature (heating)	°C			28			
Maximum air temperature (cylinder charging)	°C			46			
Maximum air flow	m³/h	2,000	2,700	3,400	5,500		
Energy-related Products at 35°C*	band	A++	A++	A+	A++		
Energy-related Products at 55°C*	band	A+	A++	A+	A+		

\* when installed with a VRC 700 / VRC 700f

Heating Circuit	Unit	aroTHERM 5kW	aroTHERM 8kW	aroTHERM 11kW	aroTHERM 15kW		
Minimum operating pressure	bar	1.0					
Maximum operating pressure	bar		3.0				
Heating circuit water contents in the heat pump	I	1.1 1.6 2.1 2.7					
Minimum heating circuit water contents	I	17	21	35	60		
Minimum volume flow rate	l/h	380	380	540	1,200		
Nominal volume flow rate	l/h	860	1,400	1,900	2,590		
Hydraulic pressure difference	mbar	640	450	300	370		

aroTHERM heat pump

NOTE: see page 26 for VRC 700 / VRC 700f system controls



At Vaillant, we believe that everyone should be able to utilise renewable heating technologies, not only to protect the planet, but also to benefit from savings in running costs. Vaillant has developed the aroTHERM hybrid system for those properties that have heat loss outside the scope of a single heat pump and/or have a relatively new heating system which can be costly to run. aroTHERM hybrid is designed to be operated with the VRC 700 / VRC 700f control. The VRC 700 / VRC 700f features the unique Vaillant triVAI® hybrid management system, which ensures the most efficient generator (air source heat pump, gas, oil or LPG) can be calculated and selected, to help reduce energy consumption and help customers to save money on their bills.

#### What is triVAI®?

aroTHERM hybrid is controlled via the VRC 700 / VRC 700f\* which features Vaillant's triVAI® intelligent tariff selection tool. This ensures the system works as efficiently as possible at all times, whilst automatically selecting the most cost-effective heat source, regardless of the heating and hot water demands the system has to respond to. The VRC 700 / VRC 700f triVAI® feature selects the most cost-effective heat source based on a variety of coexisting variables, and crucially, does not require any intervention from the end user. It achieves this by analysing the Coefficient of Performance of the heat pump, efficiency of the auxiliary boiler and energy tariff prices for each heat source option. This smart approach to integrating renewable technology with existing heating systems offers more scope and flexibility for a wider range of properties.

#### Key features and benefits

- Unique triVAI<sup>®</sup> intelligent control system feature controlled via the VRC 700 / VRC 700f Three possible energy tariffs can be entered - providing maximum cost savings
- Excellent green credentials Provides significant carbon and energy bill savings
- Compatible with all boiler systems Including gas, oil and LPG
- Reduced maintenance costs Glycol only needed in the outdoor circuit to the heat pump
- Easy to install and commission Uses the Vaillant set-up wizard
- Suitable for a wide range of properties Can be installed in new build properties as well as retrofitted into older properties or those that already use an expensive heating system

#### Pack components

- 5kW, 8kW, 11kW or 15kW aroTHERM hybrid heat pump
- VWZ MWT 150 heat exchanger module
- VWZ MPS 40 litre decoupler module
- VR 32 eBUS coupler controls address board for use with Vaillant boilers

\*VRC 700 / VRC 700f control supplied separately

#### aroTHERM hybrid heat pump packs for Vaillant boilers

Description	Article number
aroTHERM 5kW hybrid heat pump for Vaillant boiler	0020257350
aroTHERM 8kW hybrid heat pump for Vaillant boiler	0020257351
aroTHERM 11kW hybrid heat pump for Vaillant boiler	0020257352
aroTHERM 15kW hybrid heat pump for Vaillant boiler	0020257353

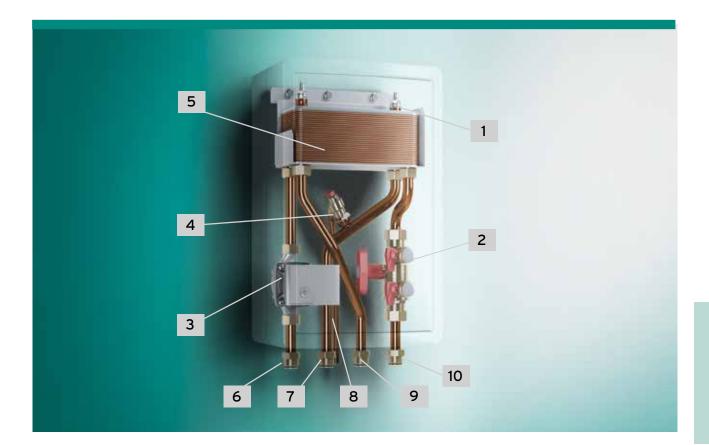
#### aroTHERM hybrid heat pump packs for incumbent boilers

Description	Article number
aroTHERM 5kW hybrid heat pump for incumbent boiler	0020257354
aroTHERM 8kW hybrid heat pump for incumbent boiler	0020257355
aroTHERM 11kW hybrid heat pump for incumbent boiler	0020257356
aroTHERM 15kW hybrid heat pump for incumbent boiler	0020257357

aroTHERM hybrid systems



The wall-mounted heat exchanger module separates the heat pump circuit from the heating system circuit.



As the heat pump is fitted outside the property, it is subjected to changing weather conditions and as such, requires the fluid flowing though the heat pump to have frost protection, to ensure that it does not freeze and damage the heat pump. Filling the entire heating system with glycol can be expensive; the heat exchanger module allows connected glycol circuits to be separated from heating circuits. The heat exchanger module will prevent the contamination of glycol circuits in the event that radiators are removed or drained and re-filled. In addition, the heat exchanger module is supplied with integral fill and flush points for a simpler installation.

The forty plates within the module ensure that the energy is transferred from the heat pump circuit to the heating circuit as efficiently as possible. Air bleed vents/valves within the module also help prevent air getting trapped within the system.

#### Key features and benefits

 Designed to separate the heat pump glycol circuit from the heating circuit
 Only a small proportion of the system is required to be

filled with glycol

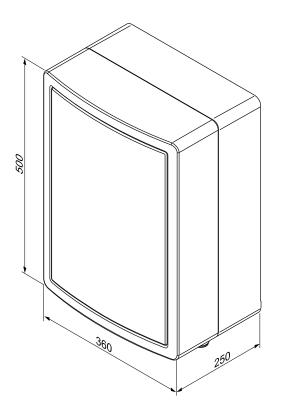
• Wall-mounted, compact and lightweight 500mm (H) x 250mm (D) x 360mm (W) for easy and flexible siting

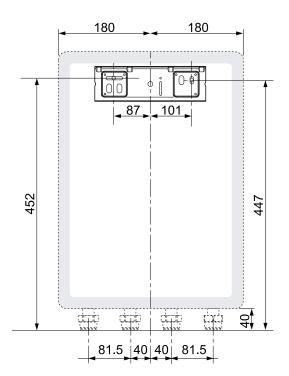
#### Key

- 1. Air bleed vent
- 2. Fill and flush points
- 3. High efficiency CH pump
- 4. PRV central heating side
- 5. Forty plate-to-plate heat exchanger
- 6. Installation heating circuit inlet 1"
- 7. Installation heating circuit outlet 1"
- 8. Safety valve drain
- 9. Glycol water circuit outlet to heat pump 1"
- 10. Glycol water circuit inlet from heat pump 1"

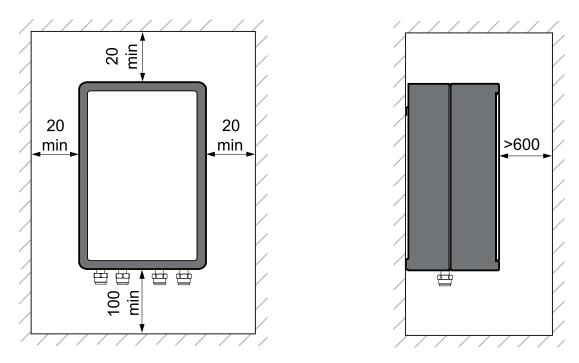
- Modulating circuit pump ErP A rated 35% more energy efficient than a standard pump, making the heating circuit ready to comply with future legislation
- Fill and flush points for the heat pump glycol circuit Quick and easy to install with no extra cost

#### Dimensions





Clearances



NOTE: All measurements are millimetres. Clearance necessary for the installation or maintenance of the appliance

Technical Data	Unit	Heat exchanger module VWZ MWT 150
Article number		0020222285
Product dimensions, width	mm	360
Product dimensions, height	mm	500
Product dimensions, depth	mm	250
Net weight	kg	12
Maximum admissible water pressure	bar	3.0
Minimum admissible water pressure	bar	0.05
Heating and glycol circuit connections	BSP	1″
Supply voltage / frequency	V / Hz	230 / 50
Maximum electrical consumption (pump)	W	45
IP rating		IP X4



This back-up heater is an inline immersion heater developed to give the system an extra boost when required, to ensure comfort levels are maintained in severe weather conditions such as extended cold snaps.



The back-up heater comes with a temperature sensor and sensor pocket to ensure that it only comes on when required and to limit its usage time as much as possible.

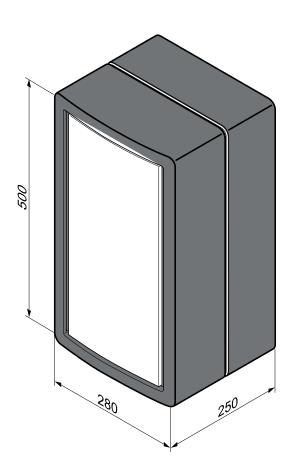
#### Key features and benefits

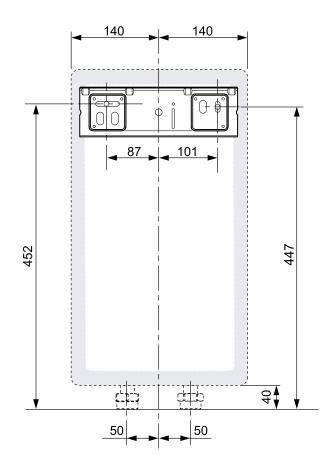
- Provides a back-up boost to the heating system Ensures comfort levels are maintained during extreme weather conditions
- Wall-mounted, compact and lightweight 500mm (H) x 250mm (D) x 280mm (W) for easy and flexible installation
- Flexible outputs Can be wired to give 2kW, 4kW, 6kW or staged output

#### Key

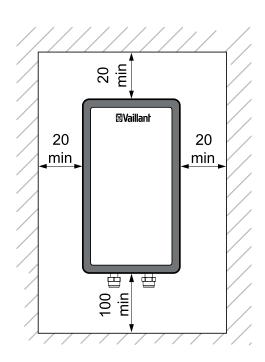
- 1. Air bleed vent
- 2. Heating element
- 3. Heat pump input 1"
- 4. Installation output 1"
- 5. Electrical box

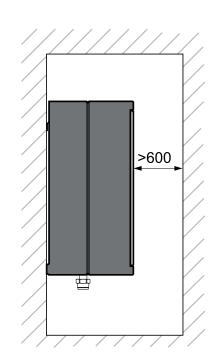
#### Dimensions



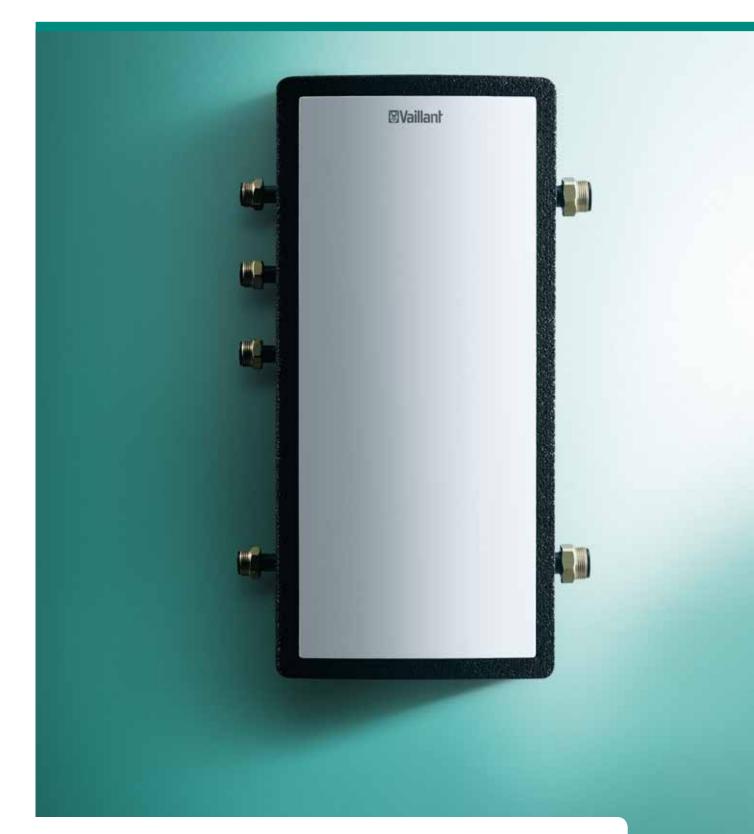


#### Clearances



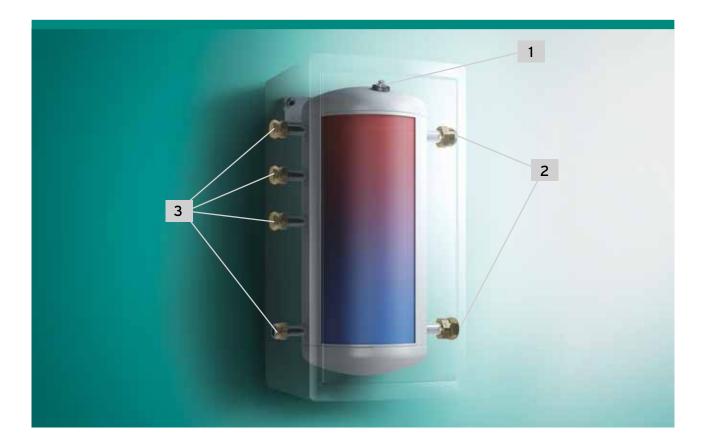


Technical Data	Unit	Inline 6kW back-up heater
Article number		0020222286
Product dimensions, width	mm	280
Product dimensions, height	mm	500
Product dimensions, depth	mm	250
Net weight	kg	4
Central heating maximum hydraulic pressure (PSH maximum)	bar	3.0
Central heating minimum hydraulic pressure (PSH minimum)	bar	0.5
Connections	BSP	1″
Supply voltage / frequency	V / Hz	230 / 50
Maximum electrical consumption (pump)	W	6
Maximum current	А	30
IP rating		IP 20
Cable size		3 G4



The wall-mounted 40 litre decoupler module gives added system flexibility to the aroTHERM range as it can act as both a hydraulic nil point in the system and a low-loss header, ensuring system flow through the heat pump and the system.

#### Wall-mounted 40 litre decoupler module



Should the system have multiple zones and/or require an additional pump to support the complete heating system, the decoupler module provides an excellent solution and is easy to site and install. The tank comes complete with an NTC sensor and pocket at the top of the tank as well as an air bleed valve/vent to help remove air from the system.

The four inlets can be used to link two heating sources and heat pumps into one heating set-up to create a hybrid system. In these cases, the decoupler module acts as a mixing module in which the heat pump acts as the primary heat source with the boiler acting as a boost or taking over once the boiler becomes less cost-effective and/or efficient than the heat pump.

#### Key features and benefits

- Helps maintain heat pump and back-up appliance differentials
   Better efficiency and performance
- Four inlets

Allows more system volume to be added to meet the requirements of the heat pump or to link two heat sources together in one heating circuit for a hybrid system

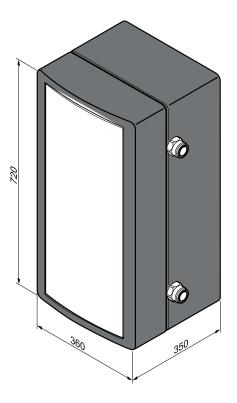
#### Key

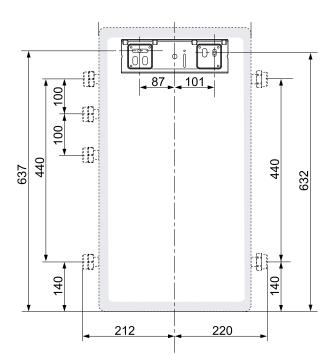
- 1. Air bleed vent
- 2.1 $\frac{1}{4}$ " connection
- 3. 1" connection

- Multiple tappings Flexible system design
- Thermally layered
  Increased performance
- Wall-mounted and compact 720mm (H) x 350mm (D) x 360mm (W) for easy and flexible installation

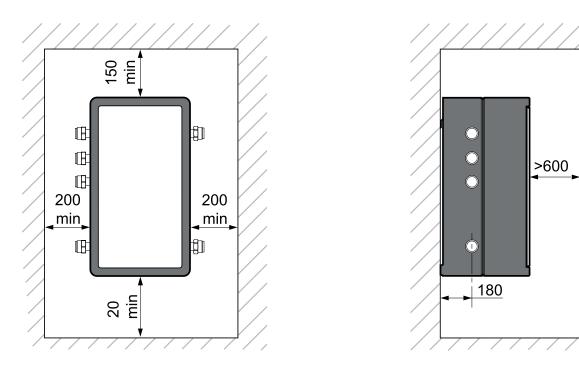
## Wall-mounted 40 litre decoupler module

#### **Dimensions**





Clearances



# Wall-mounted 40 litre decoupler module

Technical Data	Unit	Decoupler module VWZ MPS 40
Article number		0020222287
Product dimensions, width	mm	360
Product dimensions, height	mm	720
Product dimensions, depth	mm	350
Net weight	kg	18
Nominal capacity of tank	I	40
Maximum admissible water pressure	bar	3.0
Minimum admissible water pressure	bar	0.5
Left hand side connections	BSP	1″
Right hand side connections	BSP	1 ¼"



The uniSTOR heat pump cylinder range has been developed to work in harmony with Vaillant aroTHERM heat pumps, to provide highly efficient heating and hot water systems.

uniSTOR's large surface area and smooth coil design maximises heat transfer, to ensure connected Vaillant heat pumps run at their optimum efficiency, to reduce running costs and increase hot water performance.

Ranging from 150 up to 800 litres, our uniSTOR heat pump cylinders are available in both pre-plumbed (150 to 300 litres only) and standard options, giving you and your customers even more flexibility. In addition to this, the 250 and 300 litre cylinders have an increased coil size making them compatible with a wider range of heat pump systems.

uniSTOR cylinders also have a Global Warming Potential of less than 5, thanks to thermal injected insulation, as well as a 100% recyclable stainless steel tank with an ultrahard-wearing outer shell, to deliver a highly efficient and sustainable heating system.

#### Key features and benefits

- Thermal injected polyurethane insulation combined with vacuum panels Superior insulation and efficiency
- Large diameter, smooth bore coil technology Provides quiet operation, reduces build-up of scale and aids in long-term efficiency through automatic descaling
- Global Warming Potential less than 5 and ozone depletion of 0 Designed around environmental requirements
- Factory fitted immersion heater (150 to 300 litre uniSTOR cylinders) Emergency back-up in case of main heat source failure
- Thermodynamically positioned sensor pocket Optimises system performance
- Expansion vessels included or available as accessories Complete system solution offering whilst meeting all building regulations

## Compatibility matrix

aroTHERM	uniSTOR 150 litre cylinder	uniSTOR 200 litre cylinder	uniSTOR 250 litre cylinder	uniSTOR 300 litre cylinder	uniSTOR 500 litre cylinder	auroSTOR 500 litre cylinder*	uniSTOR 800 litre cylinder
5kW	$\checkmark$	$\checkmark$					
8kW	✓	✓	✓	✓			
11kW	✓	✓	✓	✓	✓	$\checkmark$	
15kW		$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$

#### uniSTOR cylinders

Description	Article number
150 litre pre-plumbed slimline uniSTOR	0020237129
200 litre pre-plumbed uniSTOR	0020237130
250 litre pre-plumbed uniSTOR	0020237131
300 litre pre-plumbed uniSTOR	0020237132
150 litre standard uniSTOR	0020235271
200 litre standard uniSTOR	0020235272
250 litre standard uniSTOR	0020235273
300 litre standard uniSTOR	0020235274
500 litre large capacity uniSTOR	0010019228
800 litre large capacity uniSTOR	0010019229
500 litre large capacity auroSTOR*	0010019234

 $^{\ast}$  auroSTOR 500 litre cylinder for combined heat pump and solar thermal systems.

Accessories (500 and 800 litre cylinders only)	Article number
Immersion heater 7kW (800 litre only)	0020235671
Unvented cylinder kit 1"	0020235964
Unvented cylinder kit 1¼"	0020235965
Unvented cylinder kit 11/2"	0020235966
Unvented cylinder kit 2"	0020235967
Expansion vessel 50 litre (for uniSTOR and auroSTOR 500 litre)	0020229941
Expansion vessel 80 litre (for uniSTOR 800 litre)	0020229942

NOTE: One unvented kit and expansion vessel required with each 500 and 800 litre cylinder

For further details on heat pump cylinders please see the Heat Pump Cylinder Brochure.



# The Vaillant wired VRC 700 and wireless VRC 700f system controls allow your customer to take control of their Vaillant heating and hot water system.

Designed to work harmoniously with all current Vaillant products, the VRC 700 and VRC 700f effortlessly use weather compensation technology to ensure your customers appliances are working to their peak performance and always maintaining optimum efficiency.

#### Key features and benefits

- Designed with simplicity and familiarity in mind The VRC 700 and VRC 700f controls are designed with ease of use in mind. Using a familiar menu structure, it makes controlling the system easy and efficient
- Takes care of all Vaillant equipment automatically Intelligently communicates with all Vaillant appliances. The hybrid management system will also automatically choose the most efficient appliance, to deliver the most cost effective and energy efficient solution
- Flexible time programs Three heating and three hot water time periods can be set for each week, day or over a 24 hour period
- Holiday function

Prevents the heating and hot water coming on whilst away and reinstates it upon return

- **Programs stored in memory permanently** Holds time and temperature programs permanently, even in the event of a power failure
- Up to three heating circuits with domestic hot water control

Additional heating zone controls are available in wired (VR 91) and wireless (VR 91f) options and are designed to mirror the functionality of the VRC 700 and VRC 700f. This is to provide your customers with a familiar user experience anywhere in their property

- Clear, high contrast backlit display Blue backlit display, offers outstanding contrast, resulting in clear information, with low energy consumption on both the VRC 700 / VRC 700f and VR 91 / VR 91f
- Controls multiple heat pumps
  Control up to seven heat pumps with a single boiler in cascade whilst also supporting solar thermal
- Cascade functionality utilises degree minutes in order to calculate when best to use each appliance in turn It simultaneously records the individual running hours to ensure every appliance is run for an equal amount of time

Pack enables control of the aroTHERM heat pump system, one wired/wireless heating zone and hot water system



Pack includes: VRC 700(f)

Wired pack: 0020236291 Wireless pack: 0020259829

Pack enables control of the aroTHERM heat pump system, one wired/wireless heating zone using Vaillant controls and one heating zone using third party controls, hot water and heat exchanger module



Pack includes: VRC 700(f) and VR 70

Wired pack: 0020236292 Wireless pack: 0020259830

Pack enables control of the aroTHERM heat pump system, two wired/wireless heating zones and hot water system



Pack includes: VRC 700(f), VR 70 and VR 91(f)

Wired pack: 0020236293 Wireless pack: 0020259831

Pack enables control of the aroTHERM heat pump system, three wired/wireless heating zones and hot water system



Pack includes: VRC 700(f), VR 71 and two VR 91(f)

Wired pack: 0020236294 Wireless pack: 0020259832

Pack enables control of the aroTHERM heat pump system, one wired/wireless heating zone and solar thermal hot water system



Pack includes: Wired VRC 700(f), VR 70 and VR 11

Wired pack: 0020236295 Wireless pack:

0020259833

Pack enables control of the aroTHERM heat pump system, two wired/wireless heating zones and solar thermal hot water system



Pack includes: VRC 700(f), VR 71 VR 11 and VR 91(f)

Wired pack: 0020259834 Wireless pack: 0020259835

#### VRC 700 and VRC 700f controls and components

Description	Article number
VRC 700 wired, weather compensating, programmable room thermostat	0020236291
VRC 700f wireless, weather compensating, programmable room thermostat	0020259829
VR 91 wired, programmable, room thermostat	0020171334
VR 91f wireless, programmable, room thermostat	0020231566
VR 70 wiring centre	0020184844
VR 71 wiring centre	0020184847
VR 32 eBUS coupler	0020139895
VR 40 two-in-seven multifunctional module	0020017744

# Performance data

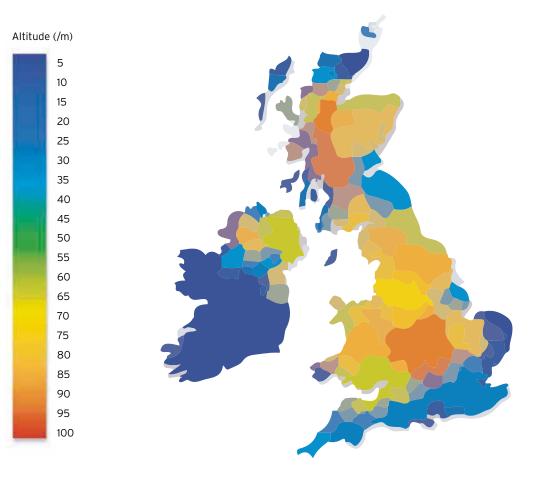
When designing a heating system that utilises a heat pump, there are a number of design factors that need to be considered.

#### **Heat loss**

MCS recommend using the MIS 3005 installation standard for designing a heat pump system. Systems should be specified at peak winter requirements, depending on location, to ensure year round comfort as detailed in the table below.

Location	Altitude (/m)	Hourly dry-bulb temperature (/°C) equal to or exceeded for 99% of the hours in a year
Belfast	68	-1.2
Birmingham	96	-3.4
Cardiff	67	-1.6
Edinburgh	35	-3.4
Glasgow	5	-3.9
London	25	-1.8
Manchester	75	-2.2
Plymouth	27	-0.2

A room-by-room heating requirement check will then need to be carried out at the set outside temperature in order to understand the heating needs of the total property.



#### **Seasonal Coefficient of Performance**

As the outside air temperature drops, the amount of energy the heat pump can extract decreases, meaning the heating output will decrease to ensure end user comfort at peak heating times.

aroTHERM output and SCoP table									
		35°C	flow	40°C	: flow	45°C flow		50°C	flow
		output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP
5kW	-5°C	5.26		5.33		5.39		4.94	
	-3°C	5.66	4.06	5.97	3.66	6.28	3.25	5.68	3.14
	0°C	6.12	4.00	6.40	5.00	6.68	5.25	6.11	5.14
	2°C	6.43		6.71		6.98		6.41	
		35°C	flow	40°C	flow	45°C	C flow	50°C	flow
		output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP
8kW	-5°C	7.15		6.46		5.76		5.27	3.40
	-3°C	7.70	4.58	6.76	4 22	5.81 3.86	2.00	5.27	
	0°C	7.81	4.50	7.20	4.22	6.58	3.00	5.98	3.40
	2°C	8.27		7.74		7.20		6.47	
		35°C	flow	40°C	flow	45°C	C flow	50°C	flow
		output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP
11kW	-5°C	8.23		7.70		7.17		5.65	
	-3°C	8.42	3.46	7.86	3.07	7.30	2.68	6.00	2.60
	0°C	9.25	3.40	8.57	5.07	7.88	2.00	6.70	2.00
	2°C	9.81		9.02		8.28		7.00	
		35°C	flow	40°C	flow	45°C	C flow	50°C	flow
		output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP	output (kW)	SCoP
15kW	-2°C	12.65		12.07		11.00		10.25	
	-3°C	12.90	2.00	12.20	2.24	11.50	270	10.65	272
	0°C	13.20	3.89	12.85	3.34	12.40	2.79	11.78	2.72
	2°C	14.00		13.55		13.10		12.45	

Seasonal Coefficient of Performance data is calculated as per EN 14825 for aroTHERM 5kW and 8kW. aroTHERM 11kW and 15kW are calculated as per EN 14511.

#### **Planning permission**

As air-to-water heat pumps are installed on the outside of the property and produce a certain level of sound (the pumps use a fan to move air which will generate noise), it must be determined if a single heat pump installation meets permitted development rules. The Vaillant MCS 020 tool can help determine sound pressure levels from our full range of air-to-water heat pumps. If the sound pressure level is 42dB(A) or above, planning permission is likely to be required. However, it is worth noting that planning permission for each county within the UK varies and that Scotland has its own rules regarding air-to-water heat pumps, which you will need to refer to.



System sizing

Determine the estimated heat loss from the property, taking into consideration the year of build. The value in table A will determine the approximate amount of kW required from the heat pump and will indicate which aroTHERM is required in table B. aroTHERM and aroTHERM hybrid heat pumps can also be installed in cascade for larger domestic and commercial properties. Contact Vaillant for further details.

# Heat loss calculation table A

No house upgrade										To	Total m²								
Year	Unit	70	80	06	100	110	120	130	140	150 1	160 17	170 18	180 190	0 200	0 210	0 220	0 230	0 240	0 250
1970-1995	100W/m <sup>2</sup>	7.00	8.00	9.00	10.00	11.00	12.00	13.00 1	14.00										
1996-2005	80W/m²	5.60	6.40	7.20	8.00	8.80	9.60	10.40	11.20 1	12.00 12.80		13.60 14	14.40 15.	15.20					
2006-2010	50W/m <sup>2</sup>	3.50	4.00	4.50	5.00	5.50	6.00	6.50	. 00.7	7.50 8	8.00 8.	8.50 9.	9.00 9.4	9.50 10.0	10.00 10.50	50 11.00		11.50 12.00	00 12.50
2010	40W/m <sup>2</sup>	2.80	3.20	3.60	4.00	4.40	4.80	5.20	5.60 (	6.00 6	6.40 6.8	6.80 7.	7.20 7.6	7.60 8.00	0 8.40	0 8.80	30 9.20	0 9.60	0 10.00
House upgrade for double glazing and loft insulation	nd loft insulation									Ę	Total m²								
Year	Unit	70	80	90	100	110	120	130	140	150 1	160 17	170 18	180 190	0 200	0 210	0 220	0 230	0 240	0 250
1970-1995	85W/m <sup>2</sup>	5.95	6.80	7.65	8.50	9.35	10.20	11.05	11.90	12.75	13.60 14.	14.45 15	15.30						
1996-2005	70W/m <sup>2</sup>	4.90	5.60	6.30	7.00	7.70	8.40	9.10	9.80	10.50	11.20 11.	11.90 12.	12.60 13.30	30 14.0	14.00 14.70	0 15.40	40		
2006-2010	50W/m <sup>2</sup>	3.50	4.00	4.50	5.00	5.50	6.00	6.50	. 00'.	7.50 8	8.00 8.	8.50 9.	9.00 9.50		10.00 10.50	50 11.00		11.50 12.0	12.00 12.50
2010	40W/m <sup>2</sup>	2.80	3.20	3.60	4.00	4.40	4.80	5.20	5.60 (	6.00 6	6.40 6.	6.80 7.	7.20 7.60	0 8.00	00 8.04	4 8.80	30 9.20	0 9.60	0 10.00
House upgrade for double glazing, lof	House upgrade for double glazing, loft insulation and cavity wall insulation									Ę	Total m <sup>2</sup>								
Year	Unit	70	80	06	100	110	120	130	140	150 1	160 170		180 190	0 200	0 210	0 220	0 230	0 240	0 250
1970-1995	70W/m <sup>2</sup>	4.90	5.60	6.30	7.00	7.00	8.40	9.10	9.80	10.50 11	11.20 11.9	11.90 12.	12.60 13.	13.30 14.00	00				
1996-2005	60W/m <sup>2</sup>	4.20	4.80	5.40	6.00	6.60	7.20	7.80	8.40	9.00 9	9.60 10.	10.20 10.	10.80 11.4	11.40 12.00	00 12.60	50 13.20		13.80 14.40	0 15.00
2006-2010	50W/m <sup>2</sup>	3.50	4.00	4.50	5.00	5.50	6.00	6.50	7.00	7.50 8	8.00 8.	8.50 9.	9.00 9.9	9.50 10.0	10.00 10.50	50 11.00	00 11.50	0 12.00	00 12.50
2010	40W/m <sup>2</sup>	2.80	3.20	3.60	4.00	4.40	4.80	5.20	5.60	6.00 6	6.40 6.8	6.80 7.	7.20 7.6	7.60 8.00	00 8.40		8.80 9.20	0 9.60	0 10.00
aroTHEDM calculation table R							Au	kiliary	heat	er reg	Auxiliary heater required for peak heating requirements (-3°C and below)	or pe	ak hea	iting r	equire	emen	ts (-3°	C anc	l belov

# aroTHERM calculation table B

Based on  $35^\circ$ C flow temperature and -3°C outside air temperature

aroTHERM 5kW	aroTHERM 8kW	aroTHERM 11kW	aroTHERM 15kW	hybrid systems
0 - 6kW	4.5kW - 7.7kW	6.5kW - 8.4kW	8kW - 12.9kW	11kW and above

This estimating tool is to be used as a guide only and does not replace a full heat loss calculation for a property. Vaillant will not accept responsibility for the mis-sizing of a heating system. Please contact your local sales representative for more details.



#### 750mm flexi hose

- Pre-insulated with 20mm weatherproof high-grade insulation to improve system efficiency and cut installation time
- Right angled fixing to the heat pump to minimise rear clearance
- 28mm copper compression fitting for a fast and easy installation
- 'Kink-free' bending designed to minimise the possibility of 'kinking' in the hose
- 750mm length to suit most site requirements

Description	Article number
750mm flexi hose	0020165288



#### **Raised rubber feet**

- Available in 600mm length therefore meeting all site requirements
- Raised rubber mounting that offers excellent vibration absorption to minimise noise
- Extra clearance at the base, which improves access to the condensation pipe and drainage
- Improves air flow

Description	Article number
Raised rubber feet	0020175140



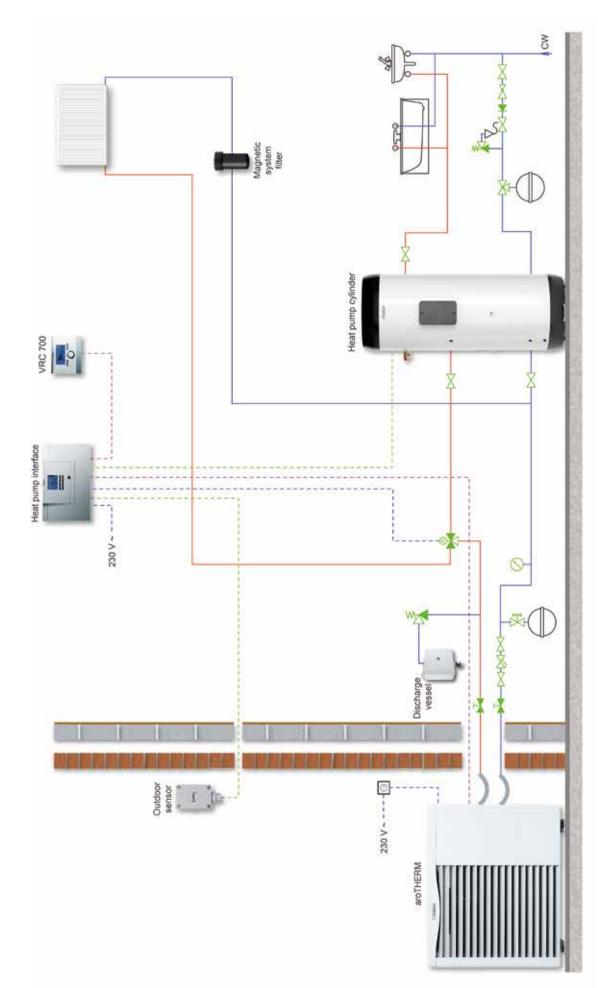
- Small wall-mounted vessel
- Collects heating system glycol if the PRV opens
- Ensures glycol does not discharge into the drainage system

Description	Article number
Discharge vessel	0020145563



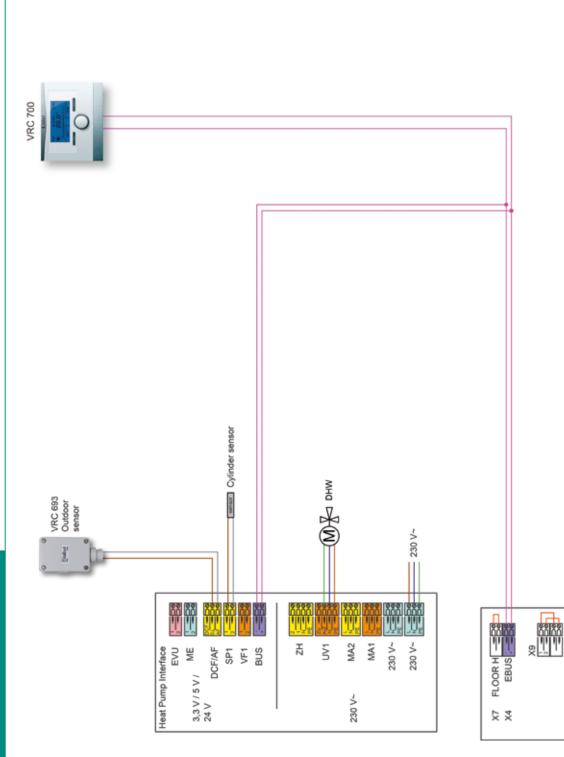
Heat pump, DHW tank, single zone - schematic

On first commissioning please select system No. 8 for VRC 700 / VRC 700f



32







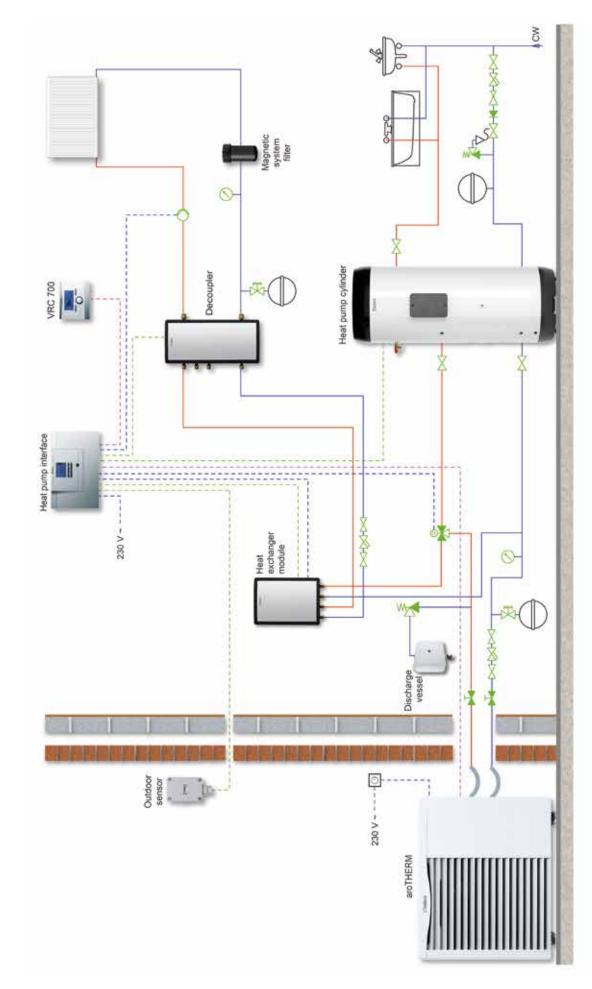
Z30 V~

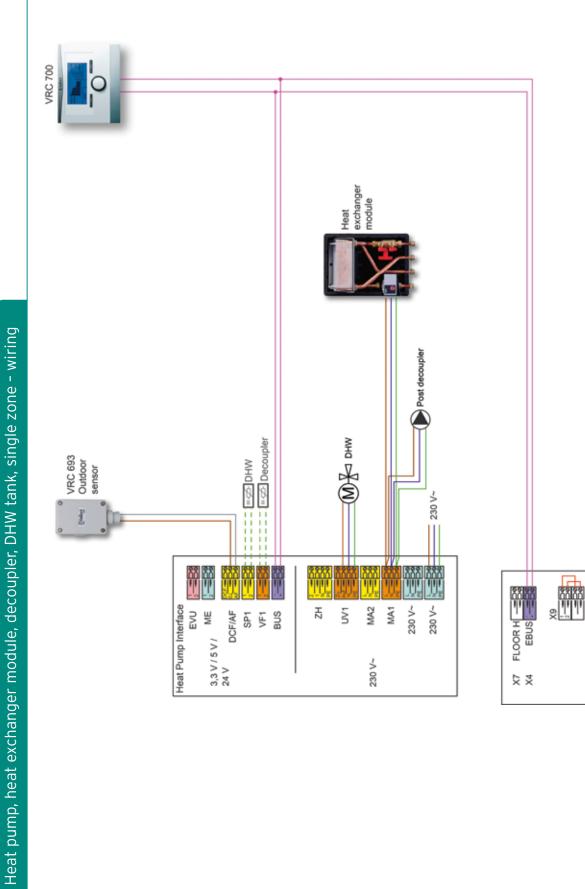
×

Heat Pump

Heat pump, heat exchanger module, decoupler, DHW tank, single zone - schematic

On first commissioning please select system No. 10 for VRC 700 / VRC 700f







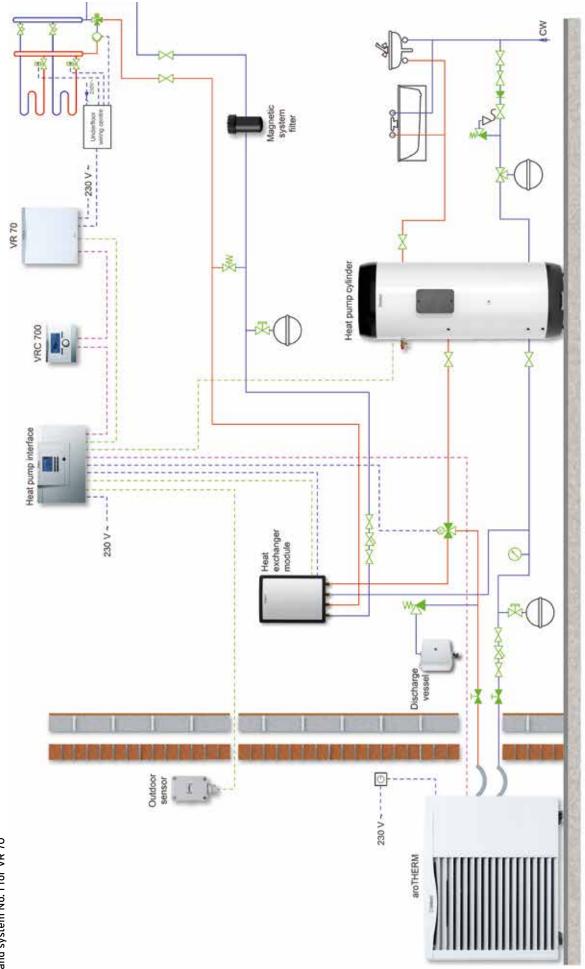
230 V~

ğ

Heat Pump

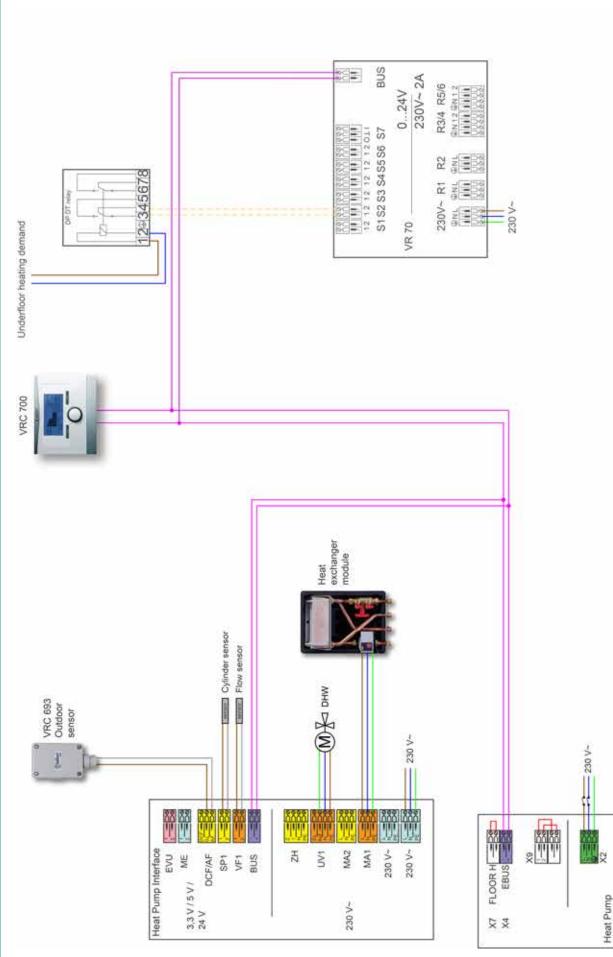
Heat pump, heat exchanger module, DHW tank, underfloor heating - schematic

On first commissioning please select system No. 10 for VRC 700 / VRC 700f and system No. 1 for VR 70

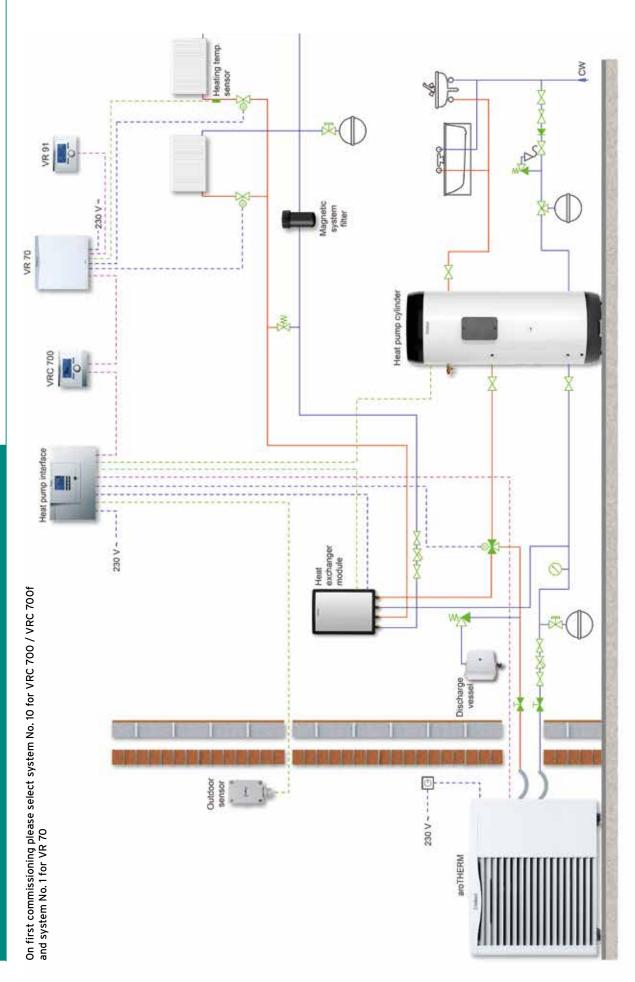


36

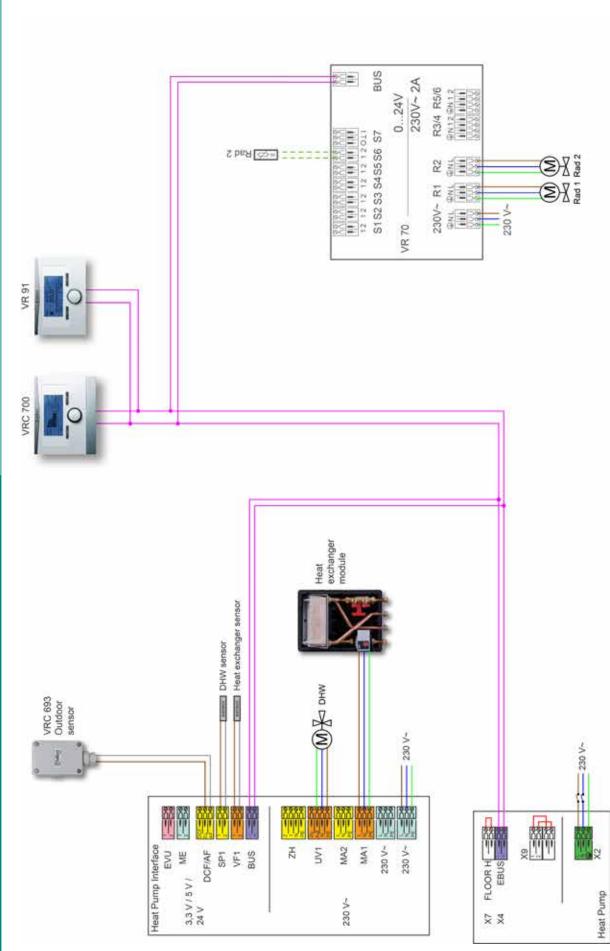






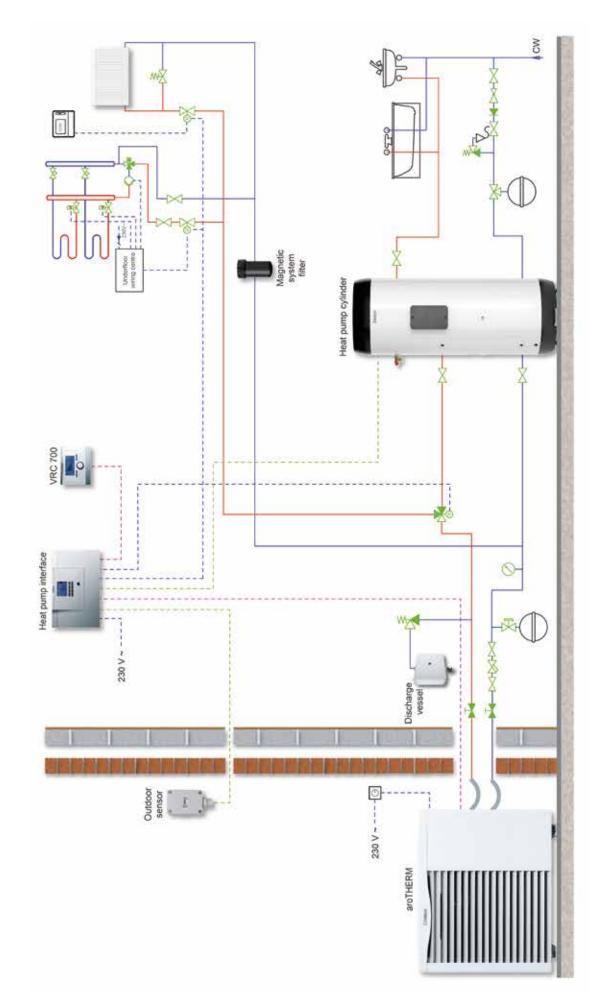






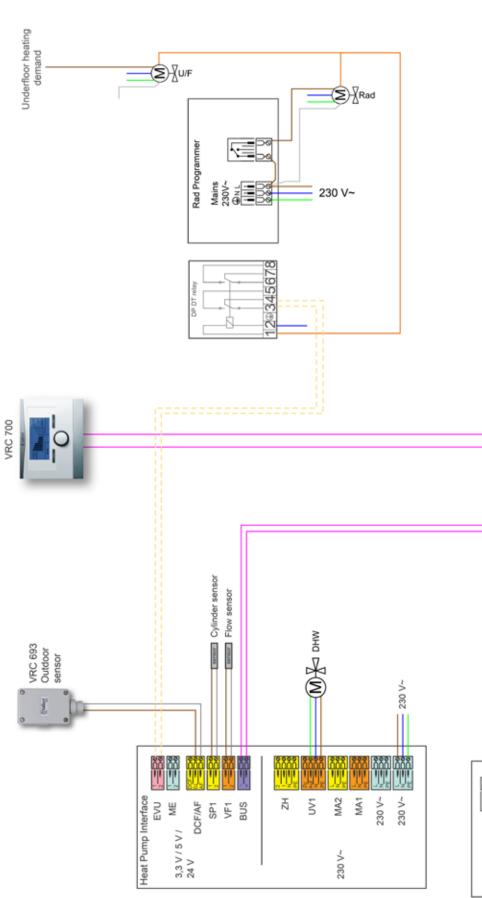
Heat pump, DHW tank, underfloor heating, one rad zone - schematic

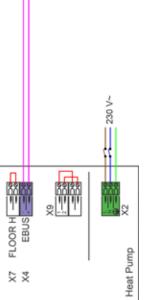
On first commissioning please select system No. 10 for VRC 700 / VRC 700f

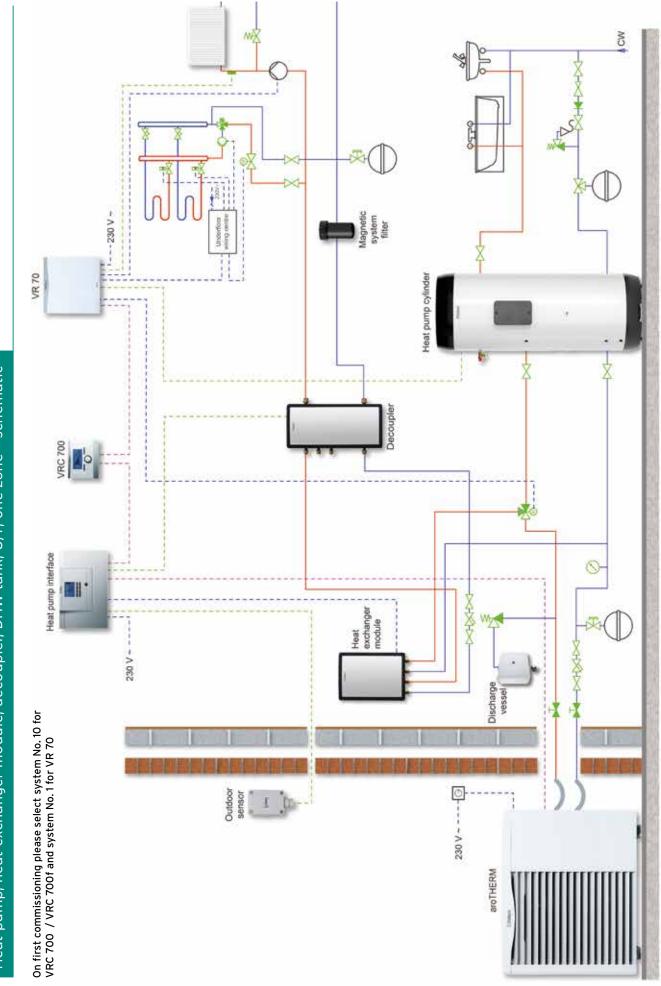


40



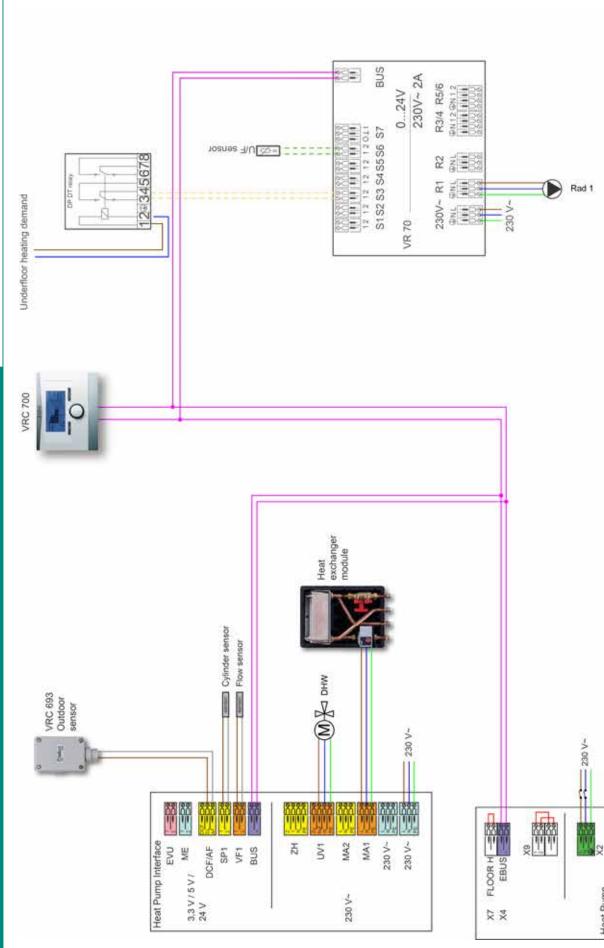




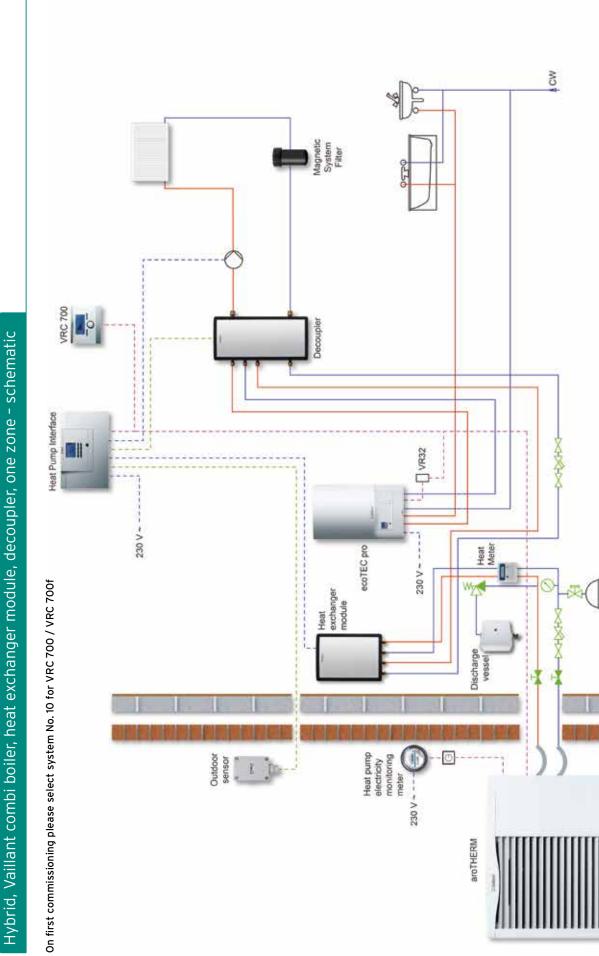


Heat pump, heat exchanger module, decoupler, DHW tank, U/F, one zone - schematic

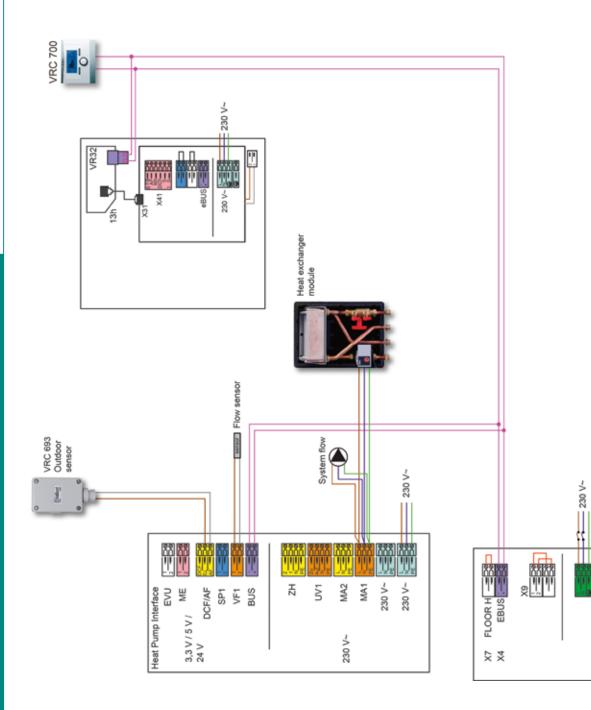




Heat Pump



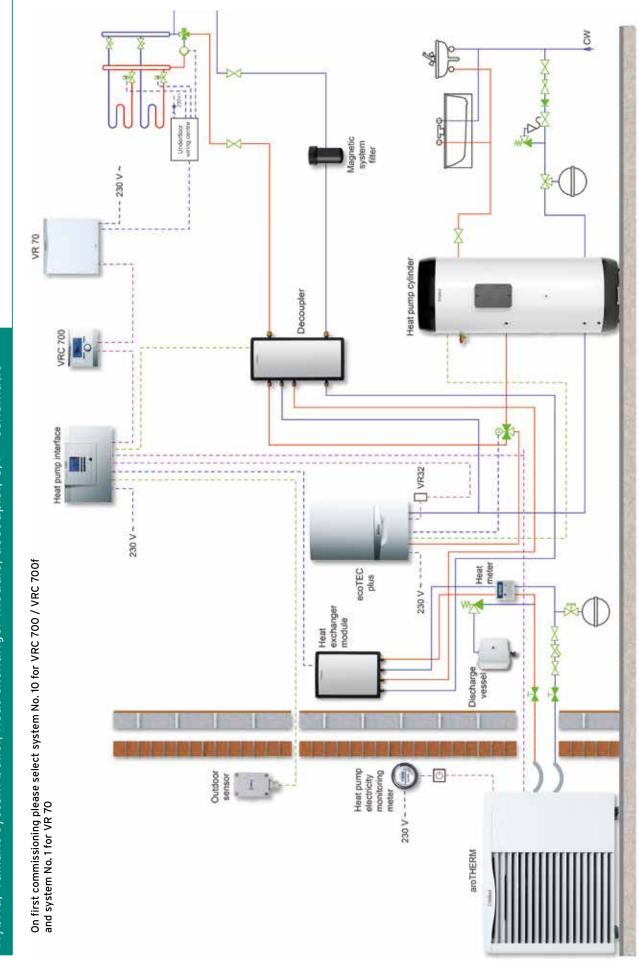
Hybrid, Vaillant combi boiler, heat exchanger module, decoupler, one zone - wiring





R

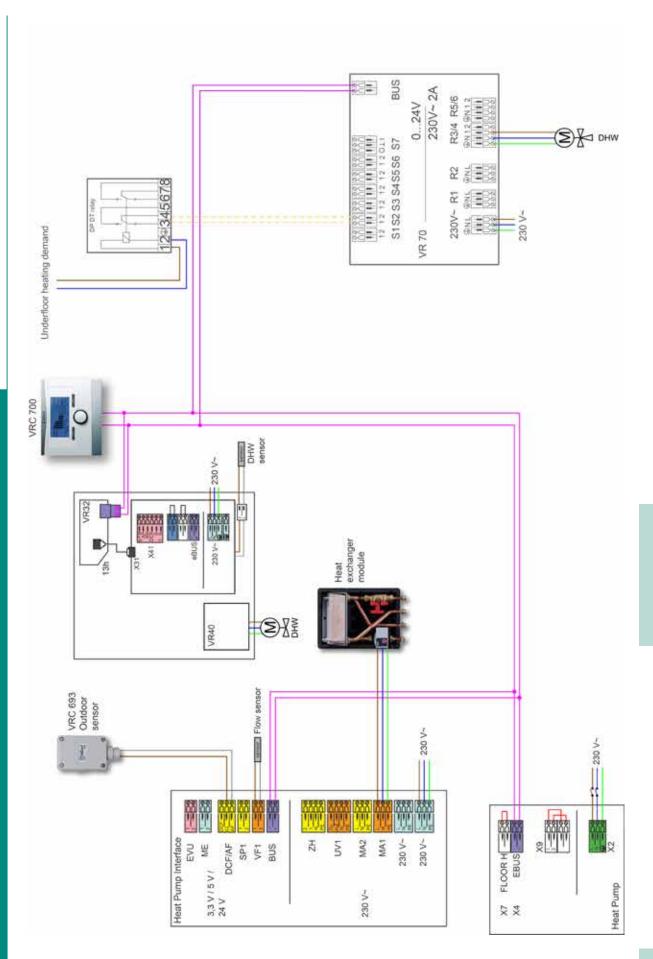
Heat pump



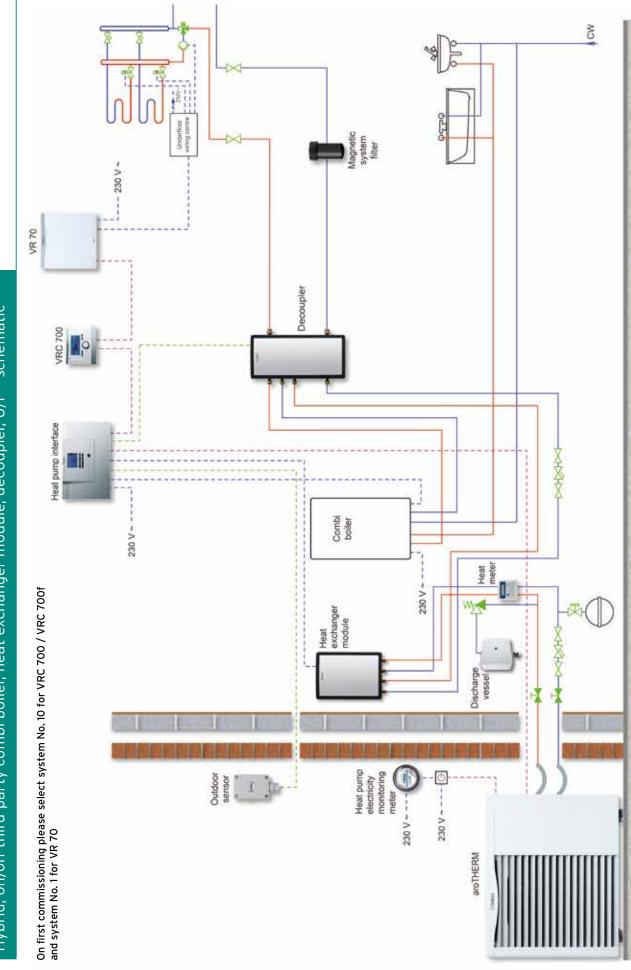
Hybrid, Vaillant system boiler, heat exchanger module, decoupler, U/F - schematic

46



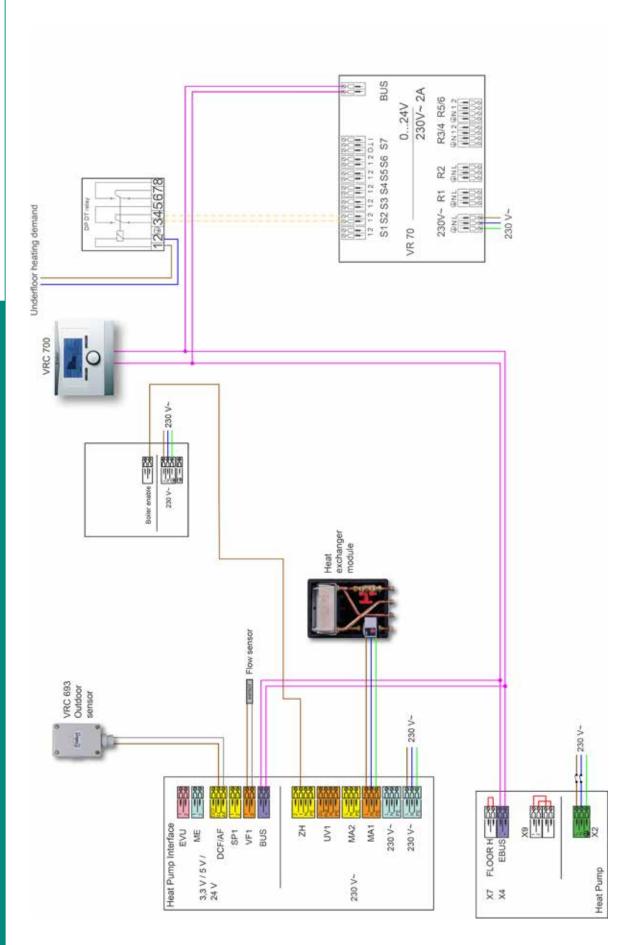


Schematics and wiring diagrams



Hybrid, on/off third-party combi boiler, heat exchanger module, decoupler, U/F - schematic



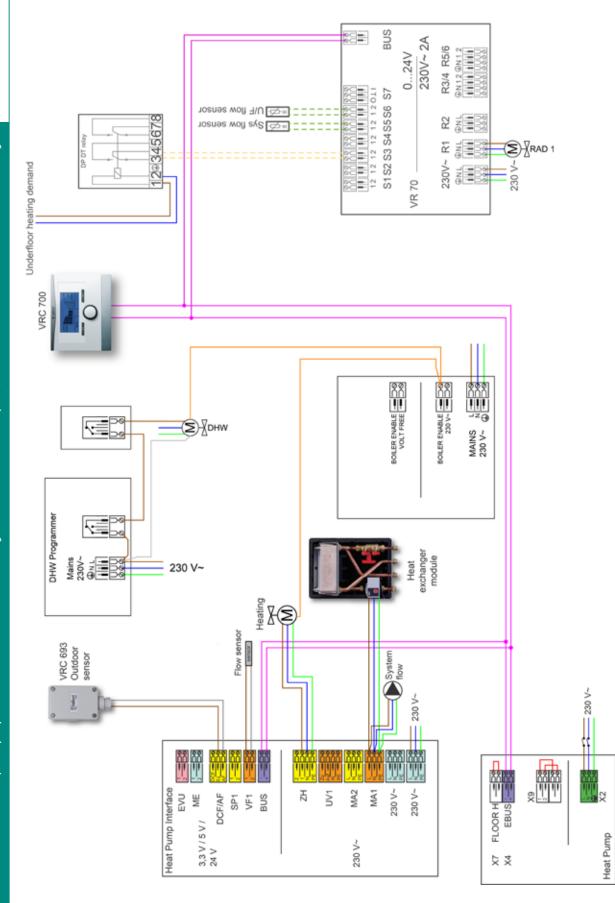


Schematics and wiring diagrams

CW S B -XHXHX ť n Underfloor witing centrice -- 230 V --Magnetic System Filter X VR 70 Heat pump cylinder Decoupler **VRC 700** 0 -230 V ~ Heat Pump Interface System tooler 230 V - --On first commissioning please select system No. 10 for VRC 700 / VRC 700f and system No. 1 for VR 70 Heat 230 V -0. 1 Heat exchanger module X Discharge Heat pump electricity monitoring Sensor f. meter 230 V ~ -230 V aro THERM

Hybrid, on/off third-party system boiler, heat exchanger module, decoupler, DHW tank, U/F, one zone - schematic

Hybrid, on/off third-party system boiler, heat exchanger module, decoupler, DHW tank, U/F, one zone - wiring



Schematics and wiring diagrams



As the industry's leading training provider, Vaillant offer comprehensive training courses designed to give you the skills, knowledge and understanding to help take your business forward.

Each year, we train thousands of professionals and we're continually developing and improving our training programmes and facilities to provide a service that matches your requirements. Each one of Vaillant's training courses is based on practical, hands-on experience and backed up by qualified, expert tuition to help you improve your skills and in turn increase your profit. We can even tailor courses to suit your company's individual training needs. Our training is provided at Vaillant's own Centres of Excellence, situated throughout the country to ensure, wherever you are, there's a centre within easy reach. These spacious, state-of-the-art facilities offer a comfortable and superbly equipped training environment that also gives you a unique opportunity to find out more about Vaillant's full range of services and any upcoming product developments.

For more information on our courses or to visit one of our UK Centres of Excellence: Telephone: 0345 601 8885 Email: training.enguiriesuk@vaillant-group.com



# Our dedicated team of specialist engineers support any manufacturer in the UK.

Backed by an expertly trained call centre, they're available to assist you whenever you're installing renewable products. We also have an in-house systems design team, who are on hand to answer any queries you may have during the design stage.

#### Straightforward delivery

We will deliver your renewable system anywhere you want, be it directly to site or to the local trade counter where you place your order. On-site deliveries will arrive with the correct lifting equipment to ensure that the goods can be unloaded safely - it couldn't be easier.

#### Assisted commissioning\*

Service engineers will visit the installation and guide you through the first system commissioning, helping with the final stages and the handover of the installation as needed.

\* A charge may apply for this service.

### Spares

Our UK stockists hold extensive supplies of our heat pump ranges and the majority of Vaillant spare parts so long lead times can be avoided, removing the need for extensive notice on orders. Should you have any difficulty in sourcing a particular item, then our customer service representatives are only a phone call away and will be happy to help you locate the spares you require. Notes

Notes

#### Customer service support contact details

## Sales Support

Vaillant products are available to purchase from reputable heating merchants in the UK. To find contact details for your nearest Vaillant representative: **Telephone: 0345 602 0262** 

## **Renewable Service**

For renewable products aftersales servicing and comissioning: Telephone: 0330 100 3540 Email: aftersales@vaillant.co.uk

## **Technical Enquiries**

For technical assistance: Telephone: 0330 100 3540 Email: aftersales@vaillant.co.uk

## **Training Enquiries**

Vaillant provide many different training courses, for more information: Telephone: 0345 601 8885 Email: training.enguries.uk@vaillant-group.com

# **General enquiries**

If you have a general enquiry our friendly reception staff will happily point you in the right direction: **Telephone: 0345 602 2922** 

**Vaillant Group UK Ltd** Nottingham Road, Belper, Derbyshire DE56 1JT Telephone: 0345 602 2922 www.vaillant.co.uk info@vaillant.co.uk

